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# Capacitors in Audio Crossover Networks

By Tom Colella, Engineering Manager

An audio crossover network is a combination of components that separates different parts of the audio spectrum and sends the signals to specific drivers and speakers. The crossover sends the bass audio signals to the woofer, mid-range signals to the *standard* mid-range speakers, and finally, the high frequency signals to the tweeter. There are a variety of combinations and stages of components to crossover networks.

## Why is a Speaker Crossover Needed?

The entire audio frequency range of approximately 40 Hz to 20 KHz cannot be handled by one driver and speaker. In fact, if the entire spectrum is directed to a single driver and speaker, then output is less optimum and distorted. The speaker drivers are designed for a specific audio frequency range. Operating them outside this range could damage the driver/speaker or cause extreme distortion... not a good thing!

Basically, crossovers are a combination of resistors, inductors and capacitors in a specific array that are frequency specific. A high pass filter blocks all mid-range and low frequencies, *passing* only the high frequency signals. A low pass filter blocks all high frequency signals and passes only low frequencies. The crossover network is installed between the amplifier and speaker and usually does not require any external power to operate it. The majority of crossover networks are mounted on printed circuit boards. Others are hard-wired one component to the next, tied with a Ty-Rap® cable tie and affixed to the speaker cabinet.

## What's in a Crossover?

### Resistors and inductors

For the most part, resistors and inductors are of fixed values, and when upgrading, there's little concern for replacement unless damaged. However, the values should be verified and tested. For new designs, consider non-inductively wound resistors during the selection process. The best inductor to use is a foil-wound type, which will offer a low series resistance as well as superior inductive properties.

### Differences in audio capacitors

Capacitors are the focus of this technical bulletin. There are four basic types of capacitors: electrolytic, ceramic, metallized film and film and foil.

### Electrolytic capacitors

An electrolytic capacitor is polarized – with a positive and negative terminal similar to a battery – and is filled either with a wet liquid, gel chemical or a solid polymer electrolyte, which gives the characteristic of achieving extremely large capacitance values. Advantages of using electrolytic capacitors include a large capacity in a small package size and a relatively low cost. The major drawbacks include: a limited life, an extremely large Equivalent Series Resistance (ESR), high leakage current, low insulation resistance, and broad tolerances.

#### Wet electrolytic capacitors

There are two styles of wet electrolytic capacitors, etched foil and plain foil. The etched foil style differs from the plain foil in that the aluminum oxide is etched to increase the surface area resulting in a smaller size. This type of capacitor can have extremely large values. However, the disadvantage is a low current capability [see **Figure 1: Etched Style Aluminum Electrolytic Capacitor**]. Plain foil style has two plates that are anodized, which sets up the polarity of the plates. This style of capacitor has smaller capacitance values, but it's able to handle higher currents [see **Figure 2: Plain Foil Style Aluminum Electrolytic Capacitor**].

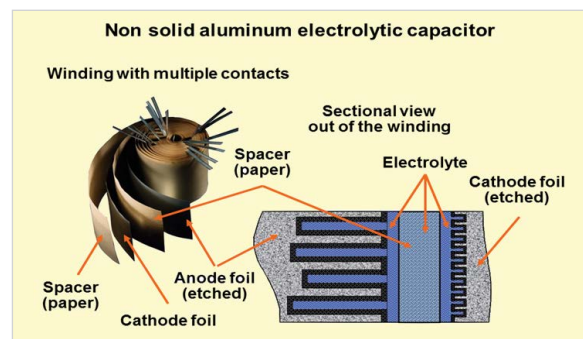


Figure 1: Etched Style Aluminum Electrolytic Capacitor

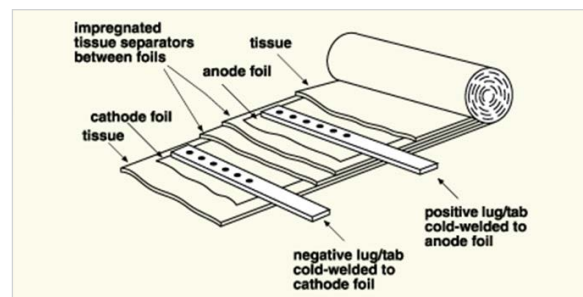


Figure 2: Plain Foil Style Aluminum Electrolytic Capacitor

#### ■ Solid polymer electrolytic capacitor

The solid polymer electrolytic capacitor uses a solid material instead of a liquid or gel electrolyte. By using a solid electrolyte, drying is avoided, the major failure of aluminum-type electrolytic capacitors. Solid polymer capacitors generally use manganese dioxide as their second terminal and are smaller than the aluminum electrolytic capacitors. The advantageous properties of solid polymer electrolytic capacitors are much better than that of the aluminum style due to lower leakage current, lower ESR, and better stability. Their major drawback is that they are only available in lower operating voltages. [see **Figure 3: Polymer Electrolytic Capacitor**].

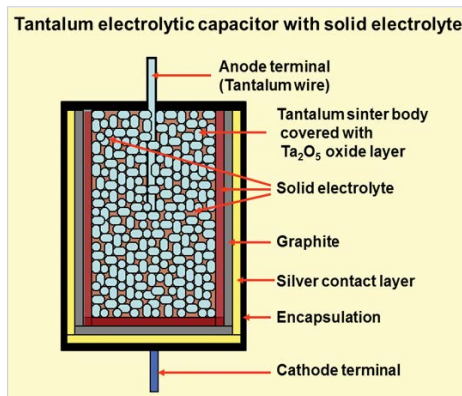


Figure 3: Polymer Electrolytic Capacitor

#### ■ Electrolytic capacitor selection

Temperature range is a major consideration when choosing an electrolytic capacitor. Even though the capacitor is operated at room temperature with the voltages and high frequencies present, the device will increase in temperature rapidly. Choose electrolytic capacitors with high ripple and pulse current ratings. ElectroCUBE has electrolytic capacitors specifically designed for audio applications. Bypass capacitors, such as the ElectroCUBE 967D series, can be used to improve the performance of electrolytics by lowering the Equivalent Series Inductance (ESL).

#### ■ Non-polar electrolytic capacitors

Non-polar electrolytic capacitors include two polarized capacitors of the same value placed in series with the positive terminals or negative terminals connected together. The resulting single capacitor is a non-polar capacitor equal to half the capacitance of the original capacitors [see **Figure 4: Non-Polar Electrolytic Equivalent Design**]. The two capacitors rectify the applied voltage and act as if they are partially bypassed by a diode.

The performance of a standard non-polar aluminum electrolytic capacitor creates distortion when it is used in audio AC applications. *Off-the-shelf*, single non-polar design capacitors have an extremely high Dissipation Factor (DF) ranging from 2% to 150%. This extreme DF results in excessive heating and a shortened life in audio applications. The ElectroCUBE

aluminum electrolytic non-polar (AENP) series is enhanced for audio applications and, when coupled with the 967D Series, produces clean undistorted sound.

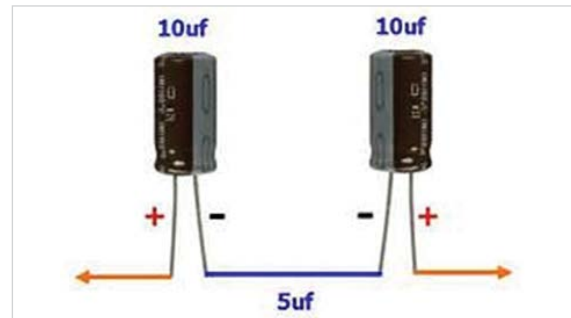


Figure 4: Non-Polar Electrolytic Equivalent Design

#### Ceramic capacitors

The dielectric of a typical ceramic capacitor is a ceramic material and the electrodes are a silver alloy [see **Figure 5: Basic Ceramic Capacitor Construction**]. The capacitor is stacked alternating ceramic with silver electrodes in a number of layers until the nominal capacitance is achieved [see **Figure 6: Internal Ceramic Capacitor**]. There are two major drawbacks using ceramic capacitors. First, they tend to pick up mechanical vibrations like a microphone, turning them into unwanted electrical signals. These vibrations cause a squeezing or oscillation of the ceramic dielectric that produces a small voltage in the capacitor. This small voltage (in microvolts) can cause audio distortion, called microphonics. The second problem with ceramic capacitors is poor audio frequency response. Ceramic capacitors have a poor series resistance ESR and a low Insulation Resistance (IR), which impose additional resistance to the tuned circuit, resulting in poor audio response.

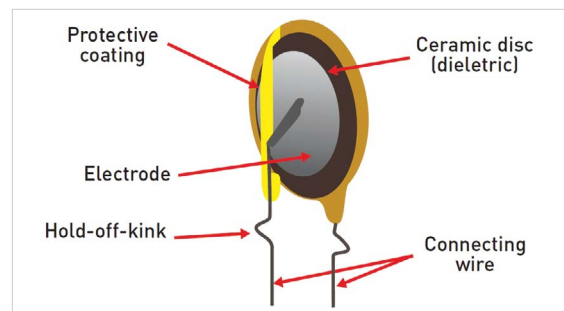


Figure 5: Basic Ceramic Capacitor Construction

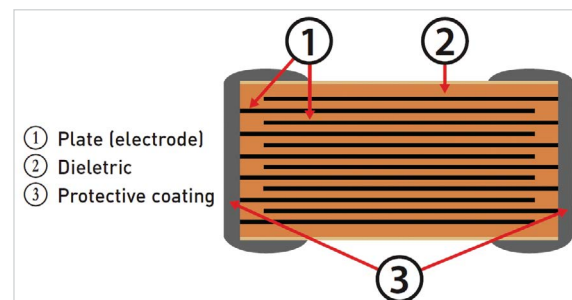


Figure 6: Internal Ceramic Capacitor

### Film capacitors – the best choice for music

There are two types of film capacitors, film and foil, as well as metallized film capacitors.

Electrodes in film and foil capacitors are separate sheets of metal foil wound with sheets of dielectric material [see **Figure 7: Capacitor Construction**]. These electrode sheets (or foils) extend alternately out of each end of the capacitor roll beyond the dielectric, which provide a large *mass* of metal material to which the leads are attached. Film and foil designs make the best choice for audio sound reproduction [see **Figure 8: Film and Foil Capacitors**].

Metallized film capacitors greatly reduce the physical size of the capacitor. Discrete foil sheets are replaced with the thin layer of 99% pure aluminum or other

metals that are vapor-deposited directly upon the dielectric material. Since the dielectric material is present at each end of the capacitor along with the metal electrode material, direct attachment of the leads are not possible [see **Figure 9: Metallized Capacitors**].

The end-terminations of metallized film capacitors are created by the application of a fine, molten-metal spray. The spray makes contact with the layers of metal electrode resulting in plate contact. As the metal spray particles stack up against the aluminum electrodes, there is a compression bond resulting in a resistance higher than the discrete metal foils. The leads are attached to this metal spray, which adds additional resistance. This means there is a complex filter robbing the true, clear sound reproduction.

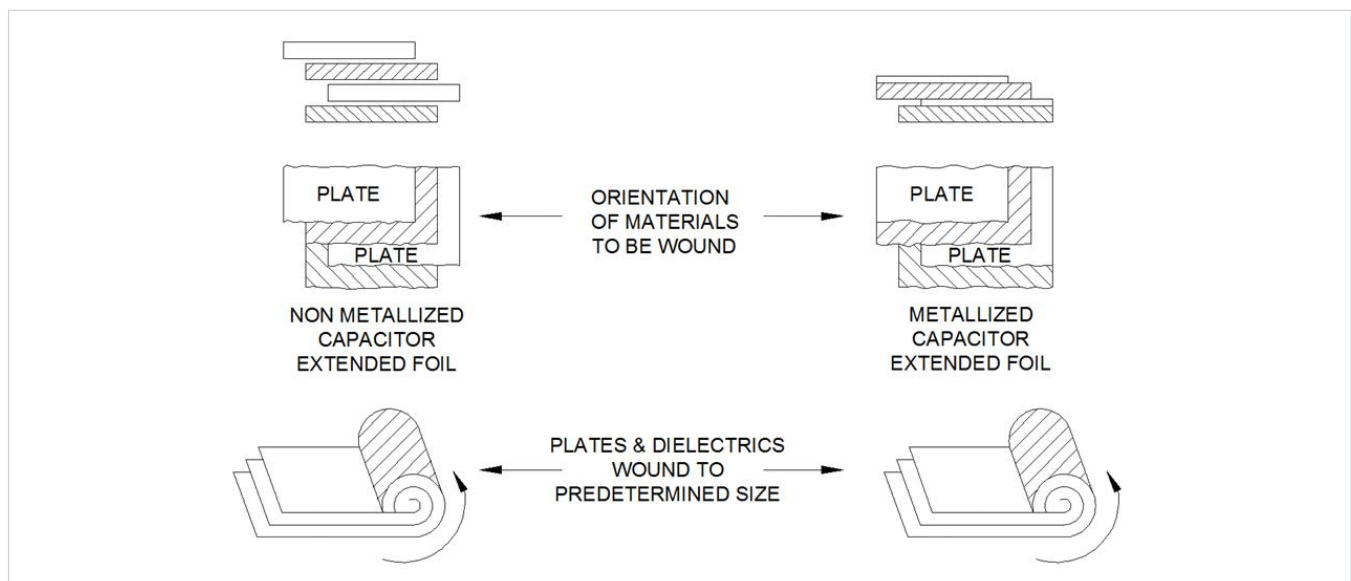


Figure 7: Capacitor Construction

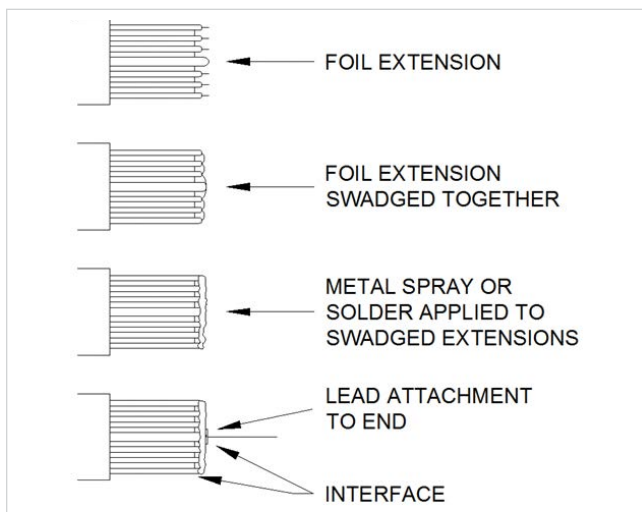


Figure 8: Film and Foil Capacitors

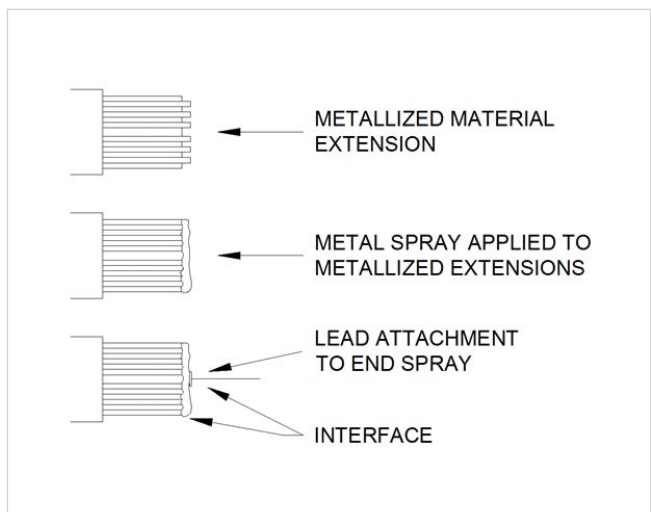


Figure 9: Metallized Capacitors

## Summary

### Capacitors for speaker crossover networks

Film capacitor selection is extremely important to achieve an acceptable quality sound reproduction. Consider the Root Mean Square (RMS) AC rating of the speaker system when selecting the appropriate capacitor since over voltage of a capacitor can result in the premature failure of the component. Additional parameters are the ESR and Dielectric Absorption (DA) of the film capacitors. These values must be as low as possible to avoid distortion.

A typical speaker crossover network is populated with a combination of electrolytic and film capacitors [see **Figure 10: Typical Speaker Crossover Network**]. The board has installed the Electrocube 976D series polypropylene and foil capacitors. Electrocube does not recommend a metallized capacitor for this type of application. The 967D series is designed specifically for audio applications, providing important characteristics of low ESR, low DA, high insulation resistance, and wide temperature range. The electrolytic capacitors used are the Electrocube AENP series, that when paralleled with the 967D series result in the production of quality, premium sound.

Capacitor manufacturers utilize various combinations of dielectric materials and impregnation oils in the construction of each type of capacitor to achieve specific tone quality. Partner directly with the manufacturer to achieve the desired tone quality. Electrocube has a wide variety of film and electrolytic capacitors designed specifically for audio applications.



Figure 10: Typical Speaker Crossover Network

For questions and/or a quote, contact Sales at 909-595-4037 or [info@electrocube.com](mailto:info@electrocube.com).



Founded in 1961, Electrocube is one of the most respected design manufacturers of passive electrical components – film capacitors, RC Networks, EMI Filters and foil transformers – for a wide range of standard and custom applications in the aerospace, audio, elevator, heavy equipment industries and more. Electrocube's hallmark is its clear understanding of the challenges faced by design engineers and purchasing agents as well as audio engineers, editors and musicians in the high-end audio industry. [www.electrocube.com](http://www.electrocube.com)